



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

062081

D205-633-024
Job Sheet 175127



Part No: D205-633-024

Job Qty: 1 ea

Part Name: Heli-Access-Step™ RH - 31" Extended Height Gear, Simplex Tank Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C SHEET 17 IPP Rev:A new issue Rev B dwg 07-11-19 DD verified by:EC lpp RevB 11.07.26 per NCR 11-628 EC verified by:JLM IPP Rev:C 11.09.12 remove D3165-1 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/13/18	4/13/18	0.00	0.00	Start Up Stores/Pkg-1		APR 7 11 2018
110	Packaging	1 pcs	4/13/18	4/13/18	0.00	0.00	Packaging1-2		APR 05 2018
120	QC	1 pcs	4/13/18	4/13/18	0.00	0.00	QC4		DAS
125	DC	1 pcs	4/13/18	4/13/18	0.00	0.00	DC		58
130	Packaging	1 pcs	4/13/18	4/13/18	0.00	0.00	Packaging3-1		9-89 DAS
140	QC21-FG	1 Ea	4/13/18	4/13/18	0.00	0.00	QC21		APR 18 2018 58 9-89

Part Op 125 - Photocopy bluefile & type labels per PPP D205-633-024 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D205-633-024

DAS
21
9-89

APR 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	1 Ea (1 ea)	90-Start up Operation	5014151
AN4-14A	Bolt	1 Ea (1 ea)	90-Start up Operation	5027723
AN4-5A	Bolt	1 Ea (1 ea)	90-Start up Operation	5027725
AN4-6A	Bolt	3 Ea (3 ea)	90-Start up Operation	5044186
AN4-7A	Bolt	1 Ea (1 ea)	90-Start up Operation	FM137820-80
AN44-7A	Eyebolt	1 Ea (1 ea)	90-Start up Operation	5055489
AN5-14A	Bolt	1 Ea (1 ea)	90-Start up Operation	5056380
D2022-101	Spacer	4 Ea (4 ea)	90-Start up Operation	5049083
D2022-103	Spacer	2 Ea (2 ea)	90-Start up Operation	5045072
D2562-013	Strut 26.63"	1 Ea (1 ea)	90-Start up Operation	5053719
D2565-201	Strut	1 Ea (1 ea)	90-Start up Operation	5053818
D2565-203	Strut	1 Ea (1 ea)	90-Start up Operation	5053869
D2565-205	Strut	1 Ea (1 ea)	90-Start up Operation	5053904
D2565-207	Strut	1 Ea (1 ea)	90-Start up Operation	5054038
D2565-209	Strut	1 Ea (1 ea)	90-Start up Operation	5054071
D2565-211	Strut	1 Ea (1 ea)	90-Start up Operation	5053130
D3437-043	Aft Strut Assembly	1 Ea (1 ea)	90-Start up Operation	5038485
D3438-042	Weldment Assembly	1 Ea (1 ea)	90-Start up Operation	505714
MS21042L4	Nut	7 Ea (7 ea)	90-Start up Operation	5045901
MS21042L5	Nut	2 Ea (2 ea)	90-Start up Operation	5016810
NAS1149D0463J	Washer	14 Ea (14 ea)	90-Start up Operation	5045845
NAS1149D0563J	Washer	3 Ea (3 ea)	90-Start up Operation	5025743

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	1	155	0
	AN4-14A	1	186	0
	AN4-5A	1	95	0
	AN4-6A	3	1,076	0
	AN4-7A	1	73	0
	AN44-7A	1	8	0
	AN5-14A	1	4	0
	D2022-101	4	57	0
	D2022-103	2	33	0
	D2562-013	1	4	0
	D2565-201	1	6	0
	D2565-203	1	6	0
	D2565-205	1	6	0
	D2565-207	1	7	0
	D2565-209	1	7	0
	D2565-211	1	6	0
	D3437-043	1	2	0
	D3438-042	1	3	0
	MS21042L4	7	3,260	0
	MS21042L5	2	674	0
	NAS1149D0463J	14	3,241	0
	NAS1149D0563J	3	1,991	0

Part Specifications

Specifications could not be found.



Container No: S056779



Part: D205-633-024

Job No: 175127

Serial No/Batch: S056779

Revision:

Inspector:

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Date: 03/29/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002081	S056691	AN4-14A	Bolt	s027723	ST344	1
002081	S056692	AN4-5A	Bolt	s027725	ST345	1
002081	S056693	AN4-6A	Bolt	s044186	ST345	3
002081	S056694	AN4-7A	Bolt	fm137820.80	ST345	1
002081	S055484	AN44-7A	Eyebolt	S055351	ST339	1
002081	S056690	AN5-14A	Bolt	s056344	ST338	1
002081	S056689	D2022-101	Spacer	s049083	PKG	4
002081	S056684	D2022-103	Spacer	s045077	ST001	2
002081	S053719	D2562-013	Strut 26.63"	S053718	ST353	1
002081	S056683	D2565-201	Strut	s053818	ST354	1
002081	S056682	D2565-203	Strut	s053869	ST355	1
002081	S056681	D2565-205	Strut	s053904	ST354	1
002081	S056680	D2565-207	Strut	s054038	ST354	1
002081	S056679	D2565-209	Strut	s054071	ST355	1
002081	S056678	D2565-211	Strut	s053130	ST355	1
002081	S056677	MS21042L4	Nut	s045901	ST303	7
002081	S056676	MS21042L5	Nut	s016880	ST303	2
002081	S056675	NAS1149D0463J	Washer	s045845	ST263	14
002081	S056674	NAS1149D0563J	Washer	s025743	ST263	3

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/29/18 11:21 AM Dart.joly.jocelyne

Change Record

PAGE 1 OF 1

Part Number: D205-633-023/-024

Description: HELI-ACCESS STEP, EXTENDED HIGH GEAR LH/RH (31")

[illegible]

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					